



**Product Data Sheet &  
General Processing Conditions**

**RTP 199 X 127145 F  
Polypropylene (PP)  
Flame Retardant  
Glass Fiber  
Chemically Coupled  
Non-PBB/PBDE**



**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	1.31	1.31	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0010 - 0.0030 in/in	0.10 - 0.30 %	D 955

**MECHANICAL**

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.6 ft-lbs/in	88 J/m	D 256
unnotched 1/8 in (3.2 mm) section	10.0 ft-lbs/in	534 J/m	D 4812
Tensile Strength	8500 psi	59 MPa	D 638
Tensile Elongation	2.0 - 5.0 %	2.0 - 5.0 %	D 638
Tensile Modulus	0.95 x 10 <sup>6</sup> psi	6550 MPa	D 638
Flexural Strength	14500 psi	100 MPa	D 790
Flexural Modulus	0.95 x 10 <sup>6</sup> psi	6550 MPa	D 790

**THERMAL**

Deflection Temperature @ 264 psi (1820 kPa)	275 °F	135 °C	D 648
Ignition Resistance*			
Flammability	V-0 @ 1/16 in	V-0 @ 1.5 mm	UL94
Flammability	5VA @ 1/8 in	5VA @ 3.0 mm	UL94

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

\* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	375 - 450 °F	191 - 232 °C
Mold Temperature	90 - 150 °F	32 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C